AMENDMENTS

In the Claims

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- 1. (Currently Amended) A method of ordering material, comprising: considering the a quantity of a material available from a plurality of suppliers identifying a supplier to receive an order for the material based upon the considering; and sending electronically an order for the material to the supplier identified to receive the order.
- 2. (Currently Amended) The method as recited in claim 1, wherein the material is not ordered until a manufacturer realizes a demand, wherein the a manufacturer realizes the demand for the material after orders are received from customers, fulfilling the orders requiring requires assembling the products, and assembling the products requiring requires the material.
- 3. (Currently Amended) The method as recited in claim 1-2, wherein the order for the material is sent electronically to a supplier logistics center, the supplier logistics center receiving the material from a supplier.
- 4. (Currently Amended) The method as recited in claim + 3, wherein the manufacturer takes title to the material after the material is shipped by the supplier.
- 5. (Original) The method as recited in claim 1, wherein the order requires delivery of the material within a specified period of time.
- 6. (Original) The method as recited in claim 5, wherein the specified period of time is less than one day.
 - 7. (Currently Amended) A method of assembling a computer system, comprising: considering the a quantity of a material available from a plurality of suppliers; identifying a supplier to receive an order for the materials-material based upon the considering;



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ordering the material from the supplier identified to receive the order; and assembling the computer system at the an assembly facility from the material received at the assembly facility.

- 8. (Currently Amended) The method as recited in claim 7, wherein the material is ordered after a manufacturer realizes a demand, wherein the <u>a</u> manufacturer realizes the demand for the material after orders are received from customers, fulfilling the orders requiring assembling the products, assembling the products requiring the material ordered.
- 9. (Currently Amended) The method as recited in claim 7, wherein the material is ordered from a supplier logistic center, wherein the supplier logistics center receives the material from a supplier.
- 10. (Original) The method as recited in claim 7, wherein the manufacturer takes ownership of the material after the material is shipped by the supplier.
- 11. (Original) The method as recited in claim 7, wherein the order specifies delivery of the material within a specified period of time.
- 12. (Original) The method as recited in claim 11, wherein the specified period of time is less than one day.
- 13. (Currently Amended) A method of manufacturing a computer system, comprising:

considering the a quantity of material available from a plurality of suppliers identifying a supplier to receive an order for the material based upon the considering; sending electronically an order for the material to the supplier identified to receive the order; and

manufacturing the computer system at a manufacturing facility using the material received at the manufacturing facility.



- 14. (Currently Amended) The method as recited in claim 13, wherein the material is ordered after a demand is realized by the manufacturer, wherein the manufacturer realizes the demand for the material after orders are received from customers, fulfilling the orders requiring requires assembling the products, assembling the products requiring requires the material.
- 15. (Original) The method as recited in claim 13, wherein the material is shipped from a supplier logistics center, wherein the supplier logistics center receives the material from a supplier.
- 16. (Original) The method as recited in claim 13, wherein the manufacturer takes title to the material after the material is shipped by the supplier.
- 17. (Original) The method as recited in claim 13, wherein the order requires delivery of the material within a specified period of time.
- 18. (Currently Amended) The method as recited in claim 15-17, wherein the specified period of time is 1 day.
- 19. (Currently Amended) A computer system, wherein the computer system is assembled by a method, the method comprising:

considering the a quantity of material available from a plurality of suppliers identifying a supplier to receive an order for the material based upon the considering; sending electronically an order for the material to the supplier identified to receive the order; and

assembling the computer at the an assembly facility.



- 20. (Original) The computer system as recited in claim 19, wherein the material is shipped from a supplier logistics center, wherein the supplier logistics center receives the material from a supplier.
- 21. (Currently Amended) The method as regited in claim 19, wherein the a manufacturer takes title to the material after the material is shipped by the supplier.
- 22. (Currently Amended) The computer system as recited in claim 49 21, wherein the order is sent electronically after a demand is realized by the manufacturer, wherein the manufacturer realizes the demand for the material after an order is received from a customer, fulfilling the order requiring requires assembling a the products, assembling a the products product requiring requires the material.
- 23. (Currently Amended) The computer system as recited in claim 22, wherein the demand is realized by developing a schedule for a manufacturing facility, the order being automatically generated by the schedule.
- 24. (Original) The computer system as recited in claim 23, wherein the order requires delivery of the material within a specified period of time.
- 25. (Original) The computer system as recited in claim 24, wherein the specified period of time is less than 1 day.